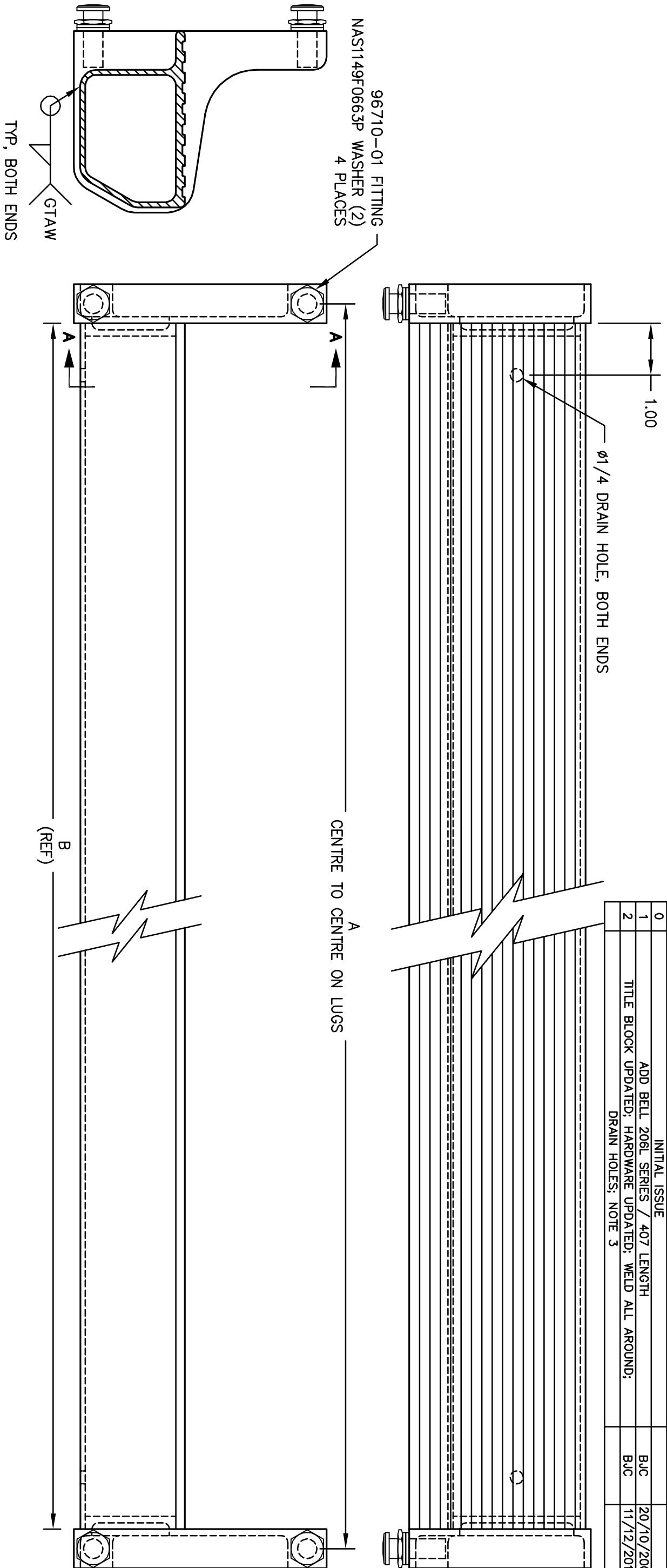


REV.	DESCRIPTION OF CHANGE	INITIALS	DATE
0	INITIAL ISSUE		
1	ADD BELL 206L SERIES / 407 LENGTH	BJC	20/10/2008
2	TITLE BLOCK UPDATED; HARDWARE UPDATED; WELD ALL AROUND; DRAIN HOLES; NOTE 3	BJC	11/12/2014



NOTES

1. REMOVE ALL BURRS AND BREAK SHARP EDGES.
2. WELDING OF 6061 ALUMINUM TO BE COMPLETED BY GTAW METHOD TO AMS2685C. WELDING ROD SHALL CONFORM TO ANSI/AWS ER4043.
3. STEP TO BE THOROUGHLY DEGREASED AND POWDER COATED AFTER WELDING. ALTERNATE: STEP TO BE THOROUGHLY DEGREASED, ALODINED, EPOXY PRIMED AND POLYURETHANE PAINTED AFTER WELDING. TREAD AREA IS TO BE PAINTED WITH RANDOLPH X1567 WINGWALK GRIP PAINT OR EQUIVALENT AFTER FINISHING.
4. LENGTHS A AND B AND PART NUMBER AS FOLLOWS:

MODEL:	PART NUMBER	A	B
BELL 205/212/214/412	80010-7100	71.00	70.25
BELL 206L SERIES/407	80010-7475	74.75	74.00

-- NOTICE --
THIS DRAWING CONTAINS INFORMATION AND DATA WHICH IS PROPRIETARY TO AERO DESIGN LTD. THIS DRAWING, OR ANY PORTION THEREOF, MAY NOT BE REPRODUCED, COPIED, OR DUPLICATED IN ANY MANNER, NOR USED FOR MANUFACTURING WITHOUT THE WRITTEN CONSENT OF AERO DESIGN LTD. BY ACCEPTING THIS DRAWING FOR REFERENCE, THE RECIPIENT AGREES TO HOLD AERO DESIGN LTD. HARMLESS FROM THE USE, OR MISUSE, OF THIS DRAWING OR THE INFORMATION CONTAINED THEREON.

DRAWN: JEFF CLARKE 10 JULY 2008
CHECKED: E. BURGOIN 15 SEPT 2008
APPROVALS DATE
AERO DESIGN LTD.
9888A MALASPINA ROAD
POWELL RIVER, BC, CANADA, V8A 0G3
TEL: 604-463-3376
www.aerodesign.ca

UNLESS OTHERWISE SPECIFIED
DIMENSIONS ARE IN INCHES.
TOLERANCES ON:
DECIMALS ANGLES
XXXX ±0.010 ±1/2°
XXX ±0.03
XX ±0.1
SHEET 1 OF 1 A3 80010 REV. 2

QUICK RELEASE STEP ASSEMBLY	
SCALE 1 : 2	DWG. SIZE
SHEET 1 OF 1	DWG. NO.